

Medical Grade Oxygen 24x1

PSA Based On Site Oxygen Generation System



Salient Features

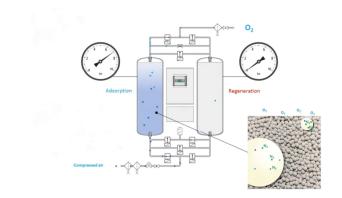
- Produce as per Demand
- Uses pressure swing adsorption (PSA) technology to produce medical oxygen 93%±3 from ambient air.
- Easy to install: preassembled and skidmounted
- Control panel / user interface, with numerical and graphical values, as applicable
- Gas sensors and PLC Based Warning system
- Oxygen as per ISO 10083

Principle of Operation

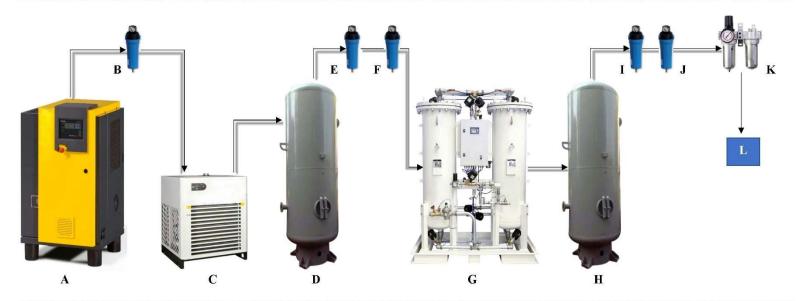
PSA plant employs Zeolite molecular sieves to separate the oxygen from the air. Oxygen with high purity is delivered whereas the nitrogen adsorbed by the molecular sieves is sent back into the air through the exhaust pipe. Pressure swing adsorption (PSA) process comprises of two vessels filled with molecular sieves and activated alumina.

Benefits

- Oxygen Safe for medical use as per USP requirements
- Availabilty of Medical grade Oxygen 24 Hours a day, 7 days a week.
- Dependency on outside source reduced
- Faster payback period
- Automatic switchover to the secondary oxygen supply
- Easy to Install and use



Schematic for On-site Oxygen Generation



A: Compressor

B: Pre-Filter

C: Refrigeration Air Dryer

D: Air Receiver

E: Fine Filter

F: Activated Carbon Filter

G: Oxygen Generator

H: Oxygen Tank

I: Micro Filter

J: Bacteria Filter

K: Pressure Regulator

L: Manifold



Refrigeration Dryer



- Highly Efficient refrigeration air dryer for pretreatment of compressed air
- Dew points as per ISO 8573 class 4
- Eco friendly refrigerant (R134a, R407c)

Highly Efficient Coalescing filters

Highly Efficient Coalescing filters to remove

- Moisture
- Dust Particle up to 0.01 micron
- Oil Aerosols up to 0.003mg/cu.m
- Bacteria Penetration up to 0.0001%



Air & Oxygen Tank



- Large capacity compressed air and oxygen tanks
- Anti-corrosive paint for better life
- Optional: SS Tank
- Pressure Safety valve, Pressure gauges and draining system for automatic and manual

PLC Based controller

- Flow & Pressure
- Failure Alarms
- Auto controls
- Gas Purity



Oxygen Generator



- PSA type oxygen generator
- It is the engine that drives the separation of oxygen from air to achieve the purity of 93±3%.
- Nitrogen is adsorbed at elevated pressure and oxygen is produced
- During the regeneration step, nitrogen is desorbed via depressurization.
- As one is adsorbing, the other is regenerating and vice versa



Specification

Air Quality : ISO 8573 - 2010 Class 1-4-1

Air Inlet Temperature : 45 deg C Max. Ambient Temperature : 45 deg C Max.

Air Pressure : 7 bar G Oxygen Pressure : 3-6 bar

Power : 415 ± 15 VAC, 50 Hz, 3 Phase

Oxygen Purity : $93 \pm 3\%$

				Air Requirement		Dimensions	
Model	Capacity		Equivalent Cylinders	(Compressor Power)			LXBXH
				Pressure in Power in			
	LPM	Cum/hr	No. of cylinders / day	cfm	kg/cm2	KW	feet
Dyna0 140	140	8.4	25-30	78	7	11	4 x 6 x 5
Dyna0 225	225	13.5	45-50	125	7	18	5 x 7 x 6
Dyna0 375	375	22.5	75-85	205	7	30	6 x 8 x 6
Dyna0 550	550	33	110-125	310	7	45	6 x 8 x 7
Dyna0 950	950	57	170-220	525	7	75	7 x 9 x 7

Manufactured by

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